

Work Order ID 52216

September 21, 2009 7:48:20 AM

Page 1

Item ID: D350-764-011

Accept

Revision ID: B

Item Name: Shoulder Harness

Setup Start

Stop

Start Date: 9/22/09 Start Qty: 1.00

Required Date: 9/24/09 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev B

100

0.00



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-764-011

"Kit is @ Rev B = 5

CHG001

CHG002

8/2/02/23

HJ for 36 09/09/21

110

0.00



Pick Kit
Packaging

Packaging

Memo

0.00

Packaging

9/9/21 @ SP

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

2) 8/2/02/23

(4) 6

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Page 2

Item ID: D350-764-011

Revision ID: B

Item Name: Shoulder Harness

Start Date: 9/22/09 Start Qty: 1.00

Required Date: 9/24/09 Req'd Qty: 1.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-764-011

Location:

PPP Rev:

B31

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

9/9/23 @ SP

09/09/24 J

MF 09-09-24

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Page 1

Work Order ID: 52216

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Start Date: 9/22/09

Required Date: 9/24/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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ALS4-1032-130

Purchased

No

110

Each

5,455.000

16.0000



Insert

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5455

110511

5455

AN3-3A

Purchased

No

110

Each

193.0000

32.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

193

111925

43

112314

50

112720

100

AN3-6A

Purchased

No

110

Each

153.0000

16.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

153

112082

7

112513

46

112720

100

110511 SP

111925 SP

112513 9/9/09 @ SP

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Work Order ID: 52216

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness


Comments:

Start Date: 9/22/09

Required Date: 9/24/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-10A  Bolt		Purchased	No			110	Each	128.0000	4.0000			

Warehouse Loc Qty Loc Code

Location


Main Warehouse

ST 128

103962 8

108986 20

111425 100

AN960JD10  Washer		Purchased	No			110	Each	2,215.000	48.0000			
---	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 2215

105442 95

109059 2

109840 23

110985 202

111279 5

111668 64

112314 1000

112369 824

108986 50

112369 9-9-21 1080

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Work Order ID: 52216

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:

Start Date: 9/22/09

Required Date: 9/24/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD916 WASHER	AN960JD916	Purchased	No			110	Each	72.0000	4.0000 /			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	72	
100857	4	
109174	68	

AN970-6 Washer	Purchased	No				110	Each	54.0000	4.0000			
-------------------	-----------	----	--	--	--	-----	------	---------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	54	
10538	8	
109798	46	

CCR264SS3-3 Cherry Rivet	Purchased	No				110	Each	317.0000	16.0000			
-----------------------------	-----------	----	--	--	--	-----	------	----------	---------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	317	
111548	56	
111827	161	
112314	100	

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Work Order ID: 52216

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness


Comments:

Start Date: 9/22/09

Required Date: 9/24/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
CR3212-4-2 S  Cherry Rivet		Purchased	No			110	Each	71.0000	4.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse
ST
110806

71
71

110

Each

93.0000

4.0000

110806 51

CR3212-5-04

Purchased

No

Rivet

Warehouse Loc Qty Loc Code
Location

Main Warehouse
ST
112082

93
93

110

Each

84.0000

4.0000

112082 51

CR3212-5-07

Purchased

No

Rivet

Warehouse Loc Qty Loc Code
Location

Main Warehouse
ST
105978

84
84

105978 9-9-21 1250

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Work Order ID: 52216

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:

Start Date: 9/22/09

Required Date: 9/24/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2854RevA

Manufactured

No

110

f

60.0000

2.6660



3/4" Velcro Strip

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

60

50284

60

B47604 SP

(4X) 8.00" per dwg D2854-1/-3-080

D3578-041RevA

Manufactured

No

110

Each

1.0000

16.0000



Doubler

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

50591

1

B51640 (15x) SP

D3636-041RevB

Manufactured

No

110

Each

8.0000

4.0000



Shoulder Harness

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

51697

8

① 50591 SP

51697 9/9/09 (1x) SP

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Work Order ID: 52216

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Start Date: 9/22/09

Required Date: 9/24/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3637-041RevB		Manufactured	No			110	Each	22.0000	4.0000			



Bracket Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

22

51445

6

51631

16

110

Each

21.0000

4.0000 /



51445 SP

D3637-3RevB

Manufactured No



Bracket

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST244A

21

48418

1

50465

20

110

Each

40.0000

4.0000



①

48418

50465

③

SP

D3638-1RevB

Manufactured No



Bushing

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

40

46925

4

51446

36

51446 9/19/21

① SP

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Work Order ID: 52216

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness



Comments:

Start Date: 9/22/09

Required Date: 9/24/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3639-1RevA		Manufactured	No			110	Each	8.0000	1.0000			
												
Doubler												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

8

45828

8

45828 SP

D3639-2RevA

Manufactured No

110

Each

5.0000

1.0000



Doubler



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

5

46655

5

46655 SP

D3639-3RevA

Manufactured No

110

Each

1.0000

1.0000



Doubler



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

1

35382

1

35382 9/19/21 @ SP

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Picklist Print

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Page 8

Work Order ID: 52216

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:

Start Date: 9/22/09

Required Date: 9/24/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3639-4RevA

Manufactured

No

110

Each

6.0000

1.0000

Doubler

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

47018

6

D3640-1RevA

Manufactured

No

110

Each

12.0000

2.0000

Belt Guide

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

46656

3

Main Warehouse

ST243

9

51661

9

47018 SP

46656 9/19/21 @ SO

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Page 9

Work Order ID: 52216

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:

Start Date: 9/22/09

Required Date: 9/24/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3640-3RevA

Manufactured

No

110

Each

12.0000

2.0000



Belt Guide

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

46657

3

Main Warehouse

ST243

9

51672

9

D3641-1RevB

Manufactured

No

110

Each

22.0000

2.0000



Cover

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

51447

12

Main Warehouse

ST260

10

51670

10

46657 SP

51447 9-9-21 Q.S.P.

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Work Order ID: 52216

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness



Comments:

Start Date: 9/22/09

Required Date: 9/24/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3641-3RevB		Manufactured	No			110	Each	11.0000	1.0000			
												
Cover												

Warehouse Loc Qty Loc Code

Location

Main Warehouse



ST

11

50881

11

1350881 SD

D3641-4RevB		Manufactured	No			110	Each	13.0000	1.0000			
												
Cover												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

13

50882

3



51644

8

51818

2

50882 50

D3642-1RevB		Manufactured	No			110	Each	11.0000	2.0000			
												
Doubler												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

11

51448

11

134546 9-9-21 DSY
51448

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Picklist Print

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Page 11

Work Order ID: 52216

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness



Comments:

Start Date: 9/22/09

Required Date: 9/24/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D3643-1RevA  Stiffener		Manufactured	No			110	Each	10.0000	1.0000 			

Warehouse Loc Qty Loc Code

Location

Main Warehouse



ST

10

34547

10

34547 sl

S D3643-2RevA  Stiffener		Manufactured	No			110	Each	22.0000	1.0000 			
---	--	--------------	----	--	--	-----	------	---------	---	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

22



35390

12

51472

10

51472 sl

S D3644-1RevA  Shim		Manufactured	No			110	Each	17.0000	2.0000 			
--	--	--------------	----	--	--	-----	------	---------	---	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

17

47870

17

47870 9-9-21 @sl

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Work Order ID: 52216

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:

Start Date: 9/22/09

Required Date: 9/24/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3657-1RevA

Manufactured

No

110

Each

11.0000

1.0000

Guide Tool

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

48419

11

MS20426AD3-3

Purchased

No

110

Each

7,385.000

32.0000

Rivet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7385

1563

0

19099

4776

7681

2609

MS20426AD4-4

Purchased

No

110

Each

3,382.000

106.0000

Rivet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3382

15541

3382

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Work Order ID: 52216



Parent Item: D350-764-011RevB



Parent Item Name: Shoulder Harness

Start Date: 9/22/09

Required Date: 9/24/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20426AD4-6		Purchased	No			110	Each	4,122.000	28.0000			
Rivet												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	4122	
100151	27	
103395	14	
105144	280	
110139	3774	
2525	27	

105144 SP

MS20470AD4-6

Purchased

No

110

Each

2,572.000

8.0000



Rivet, Universal Head

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	2572	
109371	64	
110915	993	
112492	1515	

110915 9-9-21 @ SP

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Work Order ID: 52216

Parent Item: D350-764-011RevB

Parent Item Name: Shoulder Harness

Comments:

Start Date: 9/22/09

Required Date: 9/24/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21059L3

Purchased

No

110

Each

476.0000

16.0000

Nut Plate

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

461

109962

11

111925

450

MS21072-L3

Purchased

No

110

Each

36.0000

8.0000

Nutplate

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

36

110002

16

112492

20

MS35206-267

Purchased

No

110

Each

81.0000

8.0000

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

81

105516

1

109389

3

109405

77

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5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041 /	N/A	DOUBLER
4	D3636-041 /	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041 /	G10602-1	BRACKET ASSEMBLY
4	D3637-3 /	G10609-1	BACKER PLATE
4	D3638-1 /	G10608-2	BUSHING
1	D3639-1 /	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3 /	G10604-4	DOUBLER
1	D3639-4 /	G10604-5	DOUBLER
2	D3640-1 /	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1 /	G10606-3/-6	COVER
1	D3641-3 /	G10606-5	COVER
1	D3641-4 /	G10606-4	COVER
2	D3642-1 /	G10607-1/-2	DOUBLER
1	D3643-1 /	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1 /	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130 /	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A /	N/A	BOLT
48	AN960JD10 /	N/A	WASHER
4	AN960JD916 /	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02 /	N/A	RIVET
4	CR3212-5-04 /	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3 /	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6 /	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267 /	N/A	SCREW

*Included with D3636-041

52216